

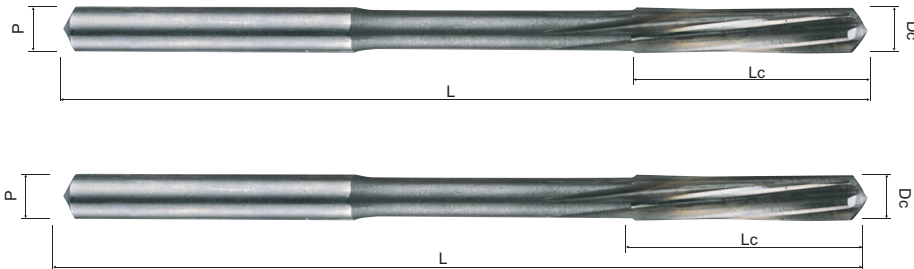
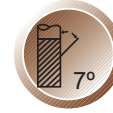


Machine Reamers

In Steps of 0.5mm



Carbide



Work Material / Velocity m/min

GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron	GR.7 Titanium	GR.8 Nickel	GR.9 Copper	GR.10 Aluminium
7-25	7-15	5-10	5-10	10-22	10-25	5-20	30-45	20-50

- ※ 2.0-9.0 VHM Solid Carbide
- ※ 10.0-20.0 HM Carbide Tipped

Straight Shank(Order No. VR301-Dc)

Unit:mm

ORDER NO.	Dc H7	Lc mm	L mm	d mm	Z teeth	CODE NO.
VR301-2.0	2.0	11	49	2.0	4	6007-390
VR301-2.5	2.5	14	57	2.5	4	6007-391
VR301-3.0	3.0	15	61	3.0	4	6007-392
VR301-3.5	3.5	18	70	3.5	4	6007-393
VR301-4.0	4.0	19	75	4.0	4	6007-394
VR301-4.5	4.5	21	80	4.5	4	6007-395
VR301-5.0	5.0	23	86	5.0	6	6007-396
VR301-5.5	5.5	26	93	5.5	6	6007-397
VR301-6.0	6.0	26	93	6.0	6	6007-398
VR301-7.0	7.0	31	109	7.0	6	6007-400
VR301-8.0	8.0	33	117	8.0	6	6007-402
VR301-9.0	9.0	36	125	9.0	6	6007-404
VR301-10.0	10.0	38	133	10.0	6	6007-406

※ 2.0-9.0 VHM Solid Carbide ※ 10.0-20.0 HM Carbide Tipped

ORDER NO.	Dc H7	Lc mm	L mm	d mm	Z teeth	CODE NO.
VR301-11.0	11.0	41	142	10.0	6	6007-408
VR301-12.0	12.0	44	151	10.0	6	6007-410
VR301-13.0	13.0	44	151	10.0	6	6007-412
VR301-14.0	14.0	47	160	12.5	6	6007-414
VR301-15.0	15.0	50	162	12.5	6	6007-416
VR301-16.0	16.0	52	170	12.5	6	6007-418
VR301-17.0	17.0	54	175	14.0	6	6007-419
VR301-18.0	18.0	56	182	14.0	6	6007-420
VR301-19.0	19.0	58	189	16.0	6	6007-421
VR301-20.0	20.0	60	195	16.0	6	6007-422

MACHINE REAMERS