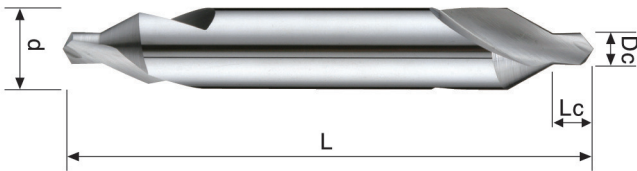


Combined Drill And Countersink VERTEX®

Carbide



Standard Length(Order No. VDT08-Dia) Unit:mm

ORDER NO.	Dc h7	Lc mm	L mm	d h6	CODE NO.
VDT08-0.50	0.50	0.8	38	3	6008-800
VDT08-0.80	0.80	1.1	38	3	6008-801
VDT08-1.00	1.00	1.3	38	3	6008-802
VDT08-1.25	1.25	1.6	38	3	6008-803
VDT08-1.60	1.60	2.0	38	4	6008-804
VDT08-2.00	2.00	2.5	50	5	6008-805
VDT08-2.50	2.50	3.1	50	6	6008-806
VDT08-3.15	3.15	3.9	63	8	6008-807
VDT08-4.00	4.00	5.0	66	10	6008-808
VDT08-5.00	5.00	6.3	73	12	6008-809

Work Material / Velocity m/min

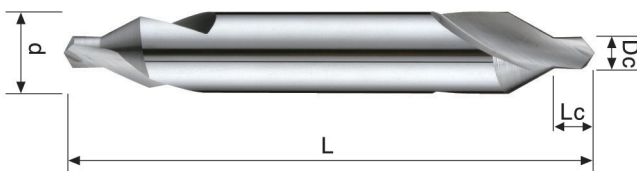
GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron
30-80	20-60	15-25	10-20	40-100
GR.7 Titanium	GR.8 Nickel	GR.9 Copper	GR.10 Aluminium	
20-40	15-40	60-300	80-400	



Combined Drill And Countersink

Material: 6542A

HSS



Work Material / Velocity m/min

GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron
30-80	20-60	15-25	10-20	40-100
GR.7 Titanium	GR.8 Nickel	GR.9 Copper	GR.10 Aluminium	
20-40	15-40	60-300	80-400	

ORDER NO.	Dc	D	L	CODE NO.
VDTHS-1.6	1.6	5	40	6008-850
VDTHS-2.0	2	5	40	6008-851
VDTHS-2.5	2.5	6	45	6008-852
VDTHS-3.15	3.15	8	50	6008-853
VDTHS-4.0	4	10	56	6008-854
VDTHS-5.0	5	12	63	6008-855
VDTHS-6.0	6	14	71	6008-856