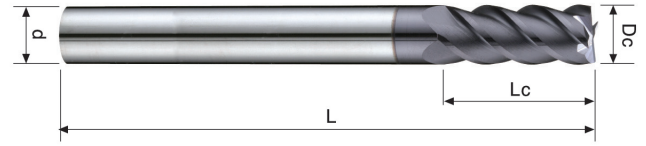
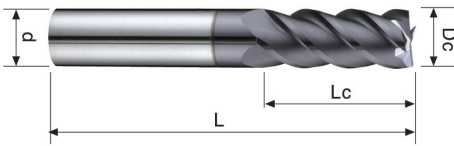


Work Material / Velocity m/min
GR.10 Aluminium
100-1200

Standard Length(Order No. VEA92-Dia) Unit:mm

ORDER NO.	Dc h6	Lc mm	L mm	d h6	CODE NO.
VEA92-3	3	9	38	3	6008-160
VEA92-4	4	14	50	4	6008-161
VEA92-5	5	16	50	5	6008-162
VEA92-6	6	20	63	6	6008-163
VEA92-8	8	22	63	8	6008-164
VEA92-10	10	30	72	10	6008-165
VEA92-12	12	30	75	12	6008-166
VEA92-16	16	40	100	16	6008-167
VEA92-20	20	45	100	20	6008-168

Finishing End Mills



Work Material / Velocity m/min

GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron	GR.7 Titanium	GR.8 Nickel
60-250	35-150	60-120	40-100	60-160	50-180	40-350

Standard Length(Order No. VEC40-Dia) Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h6	CODE NO.
VEC40-1.0	1.0	3	50	4	6008-180
VEC40-1.5	1.5	5	50	4	6008-181
VEC40-2.0	2.0	6	50	4	6008-182
VEC40-2.5	2.5	8	50	4	6008-183
VEC40-3.0A	3.0A	8	50	4	6008-184
VEC40-4.0A	4.0A	11	50	4	6008-185
VEC40-3.0	3.0	8	50	6	6008-186
VEC40-4.0	4.0	11	50	6	6008-187
VEC40-5.0	5.0	13	50	6	6008-188
VEC40-6.0	6.0	16	50	6	6008-189
VEC40-7.0	7.0	20	60	8	6008-190
VEC40-8.0	8.0	20	60	8	6008-191
VEC40-9.0	9.0	25	72	10	6008-192
VEC40-10.0	10.0	25	72	10	6008-193
VEC40-12.0	12.0	30	75	12	6008-194
VEC40-14.0	14.0	40	100	16	6008-195
VEC40-16.0	16.0	45	100	16	6008-196
VEC40-20.0	20.0	50	110	20	6008-197

Long Length(Order No. VED40-Dia) Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h6	CODE NO.
VED40-3	3	15	80	4	6008-200
VED40-4	4	20	80	4	6008-201
VED40-5	5	25	100	6	6008-202
VED40-6	6	30	100	6	6008-203
VED40-8	8	35	100	8	6008-204
VED40-10	10	40	100	10	6008-205
VED40-12	12	45	110	12	6008-206
VED40-14	14	55	150	16	6008-207
VED40-16	16	60	150	16	6008-208
VED40-20	20	65	150	20	6008-209