



Work Material / Velocity m/min

ORDER NO.	GR.1 Non alloyed steels Alloyed Steels	GR.3 Hardened steels < 48 HRC	GR.6 Iron	GR.7 Titanium	GR.8 Nickel	GR.9 Copper	GR.10 Aluminium
VEA74	40-120	30-50	40-80	25-80	20-60	100-200	100-450
VEA84	25-70	20-30	25-60	15-50	15-35	60-120	60-300

Standard Length(Order No. VEA74-Dia) Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h6	CODE NO.
VEA74-1.0	1.0	3	38	3	6008-060
VEA74-1.5	1.5	5	38	3	6008-061
VEA74-2.0	2.0	6	38	3	6008-062
VEA74-2.5	2.5	7	38	3	6008-063
VEA74-3.0	3.0	9	38	3	6008-064
VEA74-3.5	3.5	12	50	4	6008-065
VEA74-4.0	4.0	14	50	4	6008-066
VEA74-4.5	4.5	14	50	5	6008-067
VEA74-5.0	5.0	16	50	5	6008-068
VEA74-5.5	5.5	16	50	6	6008-069
VEA74-6.0	6.0	20	63	6	6008-070
VEA74-7.0	7.0	20	63	8	6008-071
VEA74-8.0	8.0	20	63	8	6008-072
VEA74-9.0	9.0	22	72	10	6008-073
VEA74-10.0	10.0	22	72	10	6008-074
VEA74-11.0	11.0	26	75	12	6008-075
VEA74-12.0	12.0	26	75	12	6008-076
VEA74-14.0	14.0	32	89	14	6008-077
VEA74-16.0	16.0	32	89	16	6008-078
VEA74-18.0	18.0	38	100	18	6008-079
VEA74-20.0	20.0	38	100	20	6008-080

Long Length(Order No. VEA84-Dia) Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h6	CODE NO.
VEA84-3	3	20	57	3	6008-090
VEA84-4	4	20	57	4	6008-091
VEA84-5	5	25	63	5	6008-092
VEA84-6	6	28	75	6	6008-093
VEA84-8	8	30	75	8	6008-094
VEA84-10	10	32	75	10	6008-095
VEA84-12	12	50	100	12	6008-096
VEA84-14	14	57	127	14	6008-097
VEA84-16	16	57	127	16	6008-098
VEA84-20	20	57	127	20	6008-099