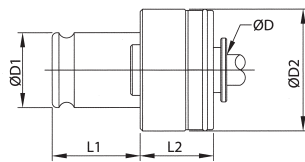




Quick Change Tapping Chucks



VERTEX®



- Torque is factory-set to protect the tap for which a particular collet is designed. Small adjustments can be made by a trained user to accommodate tap strength and material variations.
- Collet stops driving when set torque is exceeded.
- A collet is necessary for each tap shank diameter.

DIN 371 Type

ORDER NO.	Size	TC312 DIN 371 Tap	Tap Shank		Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.
			ØD	□						
312-01D	TC 312 DIN 371	M1~M1.8	2.5	2.1	M3~M14	22.5	25	19	32	3404-501
312-02D		M2~M2.5	2.8	2.1						3404-502
312-03D		M3	3.5	2.7						3404-503
312-04D		M3.5	4.0	3.0						3404-504
312-05D		M4	4.5	3.4						3404-505
312-06D		M4.5	6.0	4.9						3404-506
312-07D		M5	6.0	4.9						3404-507
312-08D		M6	6.0	4.9						3404-508
312-09D		M8	8.0	6.2						3404-509
312-10D		M10	10.0	8.0						3404-510

ORDER NO.	Size	TC820 DIN 371 Tap	Tap Shank		Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.
			ØD	□						
820-01D	TC 820 DIN 371	M5	6.0	4.9	M8~M24	35	30.5	31	50	3404-521
820-02D		M6	6.0	4.9						3404-522
820-03D		M8	8.0	6.2						3404-523
820-04D		M10	10.0	8.0						3404-524

*Custom-built products are available on request.

DIN 376 Type

ORDER NO.	Size	TC312 DIN 376 Tap	Tap Shank		Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.
			ØD	□						
312-21D	TC 312 DIN 376	M3.5	2.5	2.1	M3~M14	22.5	25	19	32	3404-531
312-22D		M4	2.8	2.1						3404-532
312-23D		M4.5	3.5	2.7						3404-533
312-24D		M5	3.5	2.7						3404-534
312-25D		M6	4.5	3.4						3404-535
312-26D		M7	5.5	4.3						3404-536
312-27D		M8	6.0	4.9						3404-537
312-28D		M10	7.0	5.5						3404-538
312-29D		M12	9.0	7.0						3404-539
312-30D		M14	11.0	9.0						3404-540

ORDER NO.	Size	TC820 DIN 376 Tap	Tap Shank		Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.
			ØD	□						
820-21D	TC 820 DIN 376	M8	6.0	4.9	M8~M24	35	30.5	31	50	3404-551
820-22D		M10	7.0	5.5						3404-552
820-23D		M12	9.0	7.0						3404-553
820-24D		M14	11.0	9.0						3404-554
820-25D		M16	12.0	9.0						3404-555
820-26D		M18	14.0	11.0						3404-556
820-27D		M20	16.0	12.0						3404-557
820-28D		M22	18.0	14.5						3404-558
820-29D		M24	18.0	14.5						3404-559

ORDER NO.	Size	TC1433 DIN 376 Tap	Tap Shank		Capacity	L1 (m/m)	L2 (m/m)	ØD1 (m/m)	ØD2 (m/m)	CODE NO.
			ØD	□						
1433-01D	TC 1433 DIN 376	M14	11.0	9.0	M14~M36	55.5	45	48	72	3404-571
1433-02D		M16	12.0	9.0						3404-572
1433-03D		M18	14.0	11.0						3404-573
1433-04D		M20	16.0	12.0						3404-574
1433-05D		M22	18.0	14.5						3404-575
1433-06D		M24	18.0	14.5						3404-576
1433-07D		M27	20.0	16.0						3404-577
1433-08D		M30	22.0	18.0						3404-578
1433-09D		M33	25.0	20.0						3404-579
1433-10D		M36	28.0	22.0						3404-580