



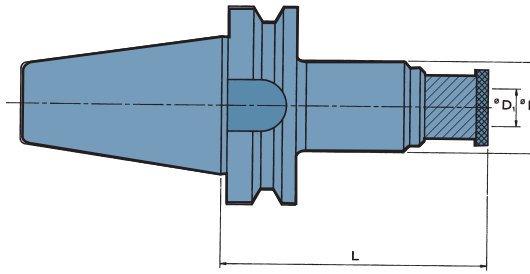
Quick Change Tapping Chucks



VERTEX®

QUICK CHANGE TAPPING CHUCKS (with length compensation) MAS-BT shank / DIN69871A shank

- Tension and compression feature allows taps to follow their own thread lead.



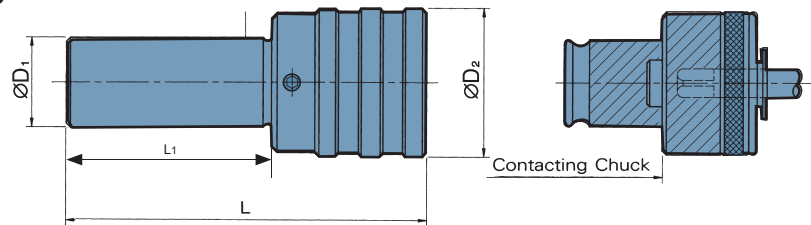
WFE-BT40 LENGTH COMPENSATION TYPE

ORDER NO.	Thread Size	L	ØD ₂	ØD ₁	Length Compensation		Collets	WEIGHT (kg)	CODE NO.
					Compression	Tension			
BT40-WFE12-135	M3-M12	135	38	19	15	20	TC-312 TC-312B	1.5	3404-070
BT40-WFE12-165		165							

WFE-BT50 LENGTH COMPENSATION TYPE

ORDER NO.	Thread Size	L	ØD ₂	ØD ₁	Length Compensation		Collets	WEIGHT (kg)	CODE NO.
					Compression	Tension			
BT50-WFE12-135	M3-M12	135	38	19	15	20	TC-312 TC-312B	4	3404-080
BT50-WFE12-165		165						-	3404-082
BT50-WFE20-195		195						-	3404-084

QUICK CHANGE TAPPING CHUCKS (with length compensation) STRAIGHT shank

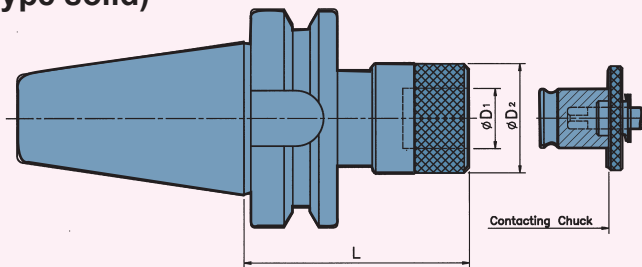


WF-ST LENGTH COMPENSATION TYPE

ORDER NO.	Thread Size	L	L ₁	ØD ₁	ØD ₂	Length Compensation		Collets	WEIGHT (kg)	CODE NO.
						Compression	Tension			
ST20-WF12	M3-M12	113	70	20	36			TC-312 TC-312B	0.4	3404-087
ST32-WF12				32						
ST20-WF20	M8-M20	135	70	20	53			TC-820 TC-820B	1	3404-089
ST32-WF33	M14-M33	183	80	32	78			TC-1433B		3404-092

QUICK CHANGE TAPPING CHUCKS (type solid) MSA-BT shank & DIN 69871A shank

- No tension or compensation stroke for use in synchronous tapping (rigid tapping) cycle.



SF-BT40 RIGID TAPPING TYPE

ORDER NO.	Thread Size	L	ØD ₂	ØD ₁	Collets	WEIGHT (kg)	CODE NO.
BT40-SF12	M3-M12	60	32	19	TC-312 TC-312B	1	3404-100
BT40-SF20	M8-M20	82	50	32	TC-820 TC-820B	1.4	3404-102
BT40-SF33	M14-M36	115	76	48	TC-1433 TC-1433B	3.5	3404-104

SF-BT50 RIGID TAPPING TYPE

ORDER NO.	Thread Size	L	ØD ₂	ØD ₁	Collets	WEIGHT (kg)	CODE NO.
BT50-SF12	M3-M12	74.5	32	19	TC-312 TC-312B	3.6	3404-110
BT50-SF20	M8-M20	93	50	32	TC-820 TC-820B	4	3404-112

TAPPING CHUCKS